

LIGHTNING CUT™

SUCCESS AT LIGHTNING SPEED



Premium Diamond Core Drills and Countersink Collars – 75 mm OAL

Lightning Cut™ premium diamond core drills and countersink collars from **Salem Fabrication Supplies** deliver smooth, high-quality finishes at higher feed rates with self-dressing performance for consistent results. Designed for demanding **CNC applications**, the **75 mm OAL** drills are ideal for everyday production, while **95 mm OAL** versions are available for **Forvet™** machines.

Contact **Salem** to discuss the right configuration for your operation.

Key Benefits:

- ✓ **Self-Sharpening** – No Dressing
- ✓ **Smooth Finishes** at High Feed Rates
- ✓ **Stainless Steel Durability**
- ✓ **Longer Life** and Reduced Production Costs
- ✓ **Optional Countersink Collars** Sold Separately

Lightning Cut™ – Standard Parameters (75 mm OAL)

Ø	RPM	Feed Rate	Core Drill Item #	Countersink Collar Item #
6.35 mm	4,300	1.0 - 1.8 mm/s *	DD6.35LCP	DC6.35LCP
9.5 mm	2,900	1.0 - 1.8 mm/s *	DD9.5LCP	DC9.5LCP
10 mm	2,700	1.0 - 1.8 mm/s *	DD10LCP	DC10LCP
11 mm	2,500	1.0 - 1.8 mm/s *	DD11LCP	DC11LCP
12.7 mm	2,200	1.0 - 1.8 mm/s *	DD12.7LCP	DC12.7LCP
14.28 mm	2,000	1.0 - 1.8 mm/s *	DD14.28LCP	DC14.28LCP
15.9 mm	1,750	1.0 - 1.8 mm/s *	DD15.9LCP	DC15.9LCP
19.05 mm	1,450	1.0 - 1.8 mm/s *	DD19.05LCP	DC19.05LCP
22.3 mm	1,250	1.0 - 1.8 mm/s *	DD22.3LCP	DC22.3LCP
25.4 mm	1,150	1.0 - 1.8 mm/s *	DD25.4LCP	DC25.4LCP

Higher feeds are possible – may require an incremental increase of RPM.

* Countersink feed rate should be 50% of standard drilling.

CONTACT SALEM TODAY! LEARN MORE ABOUT OUR LIGHTNING CUT™ LINE!

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