

K+



Salem K+ – Premium Mill Router Bits

Introducing **Salem K+**, our **NEW** premium line of **mill router bits**.

- **Long Lasting** – the **K+** line boasts a longer life than other industry mill router bits, reducing change-outs and downtime.
- **Superior Performance** – Salem **K+** mill router bits significantly reduce chipping and vibrations.
- **High-Speed** – these routers are capable at running at higher RPMs, improving production capabilities.
- **Economical Solution** – the competitive pricing of the **K+** line provides more success for less cost.

Salem K+ Mill Router Bits – Specifications and Standard Parameters

Type	Size	Seg.	Grit	Item #	RPM	Feed Rates		
						5-6 mm Glass	8-12 mm Glass	15-19 mm Glass
Mill Router Bits	10 x 22 mm	3	70/80	DR3184P	12,000	250 mm/min	150 mm/min	100 mm/min
	10 x 22 mm	4	60/70	DR3242P	12,000	550 mm/min	400 mm/min	250 mm/min
	12 x 35 mm	5	60/70	DR3244P	10,500	700 mm/min	600 mm/min	400 mm/min
	14 x 40 mm	6	60/70	DR3183P	10,500	800 mm/min	600 mm/min	400 mm/min
	16 x 40 mm	6	50/60	DR3243P	10,000	900 mm/min	650 mm/min	450 mm/min
	20 x 40 mm	7	50/60	DR3235P	9,000	1,000 mm/min	800 mm/min	500 mm/min
Mill Router Bits for Forvet	12 x 27 mm	5	60/70	DR1744P	9,000	800 mm/min	650 mm/min	400 mm/min
	14 x 30 mm	6	60/70	DR1742P	9,000	1,000 mm/min	700 mm/min	500 mm/min
	15 x 30 mm	6	60/70	DR1749P	9,000	1,000 mm/min	700 mm/min	500 mm/min
	16 x 30 mm	6	60/70	DR448P	9,000	1,000 mm/min	700 mm/min	500 mm/min
	20 x 30 mm	8	60/70	DR1750P	9,000	1,200 mm/min	800 mm/min	600 mm/min

The standard working parameters that are listed on this chart are only for our **Salem K+** premium mill router bits and they may need adjustment depending on the working conditions.

CONTACT SALEM TODAY! LEARN MORE ABOUT OUR SALEM K+ PREMIUM LINE!



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